

MULLIONS CONTAINING TYPICAL GLAZING PRODUCTS HORIZONTAL OR VERTICAL

SEE WINDOW OR DOOR APPROVAL FOR FASTENERS SIZES AND SPACING

RECTANGULAR ALUMINUM TUBE MULLIONS USING MULLION PROPERTIES ONLY

NOTES:

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

ALL GLAZING PRODUCTS USED WITH THESE MULLIONS MUST MEET THE APPLICABLE BUILDING CODE REQUIREMENTS I.E: WIND LOAD, WATER INFILTRATION, FORCED ENTRY RESISTANCE, SAFEGUARDS ETC.

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.

CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

MULLION SYSTEM IS RATED FOR LARGE & SMALL MISSILE IMPACT. AND CAN BE USED WITH ALL F.B.C. APPROVED IMPACT AND NON-IMPACT RESISTANT PRODUCTS.

INSTRUCTIONS:

USE CHARTS AND GRAPHS AS FOLLOWS.

STEP 1 DETERMINE DESIGN LOAD REQUIRED PER ASCE 7 FOR PARTICULAR OPENING.

USE APPROVED GLAZING PRODUCTS MEETING ABOVE LOAD STEP 2 REQUIREMENTS.

STEP 3 USE CONNECTION TO MULLION AS PER PRODUCT

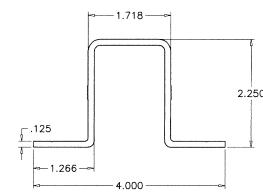
USING CHARTS ON SHEET 2 SELECT MULLION SIZE WITH STEP 4 DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED

> USING ANCHOR TYPES ON SHEET 4 THRU 6 AND ANCHOR CHARTS ON SHEET 3, SELECT ANCHOR TYPE WITH DESIGN RATING MORE THAN THE DESIGN LOADS SPECIFIED IN STEP 1 ABOVE.

-∽ .750 --- 1.625 -2.250 4.000

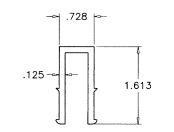
MULLION CLIP (YE-65) (6063-T6) (ALT. TO ANGLES)

CLIP LENGTHS MUST BE CUT TO FIT SNUG INTO TUBE MULLIONS.



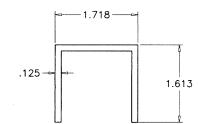
MULLION CLIP (6063-T5)

(ALT. TO ANGLES) CLIP LENGTHS MUST BE CUT TO FIT SNUG INTO TUBE MULLIONS.

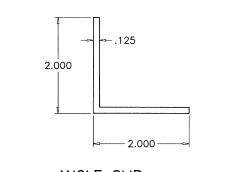


MULLION CLIP (6063-T5)

CLIP LENGTHS MUST BE CUT TO FIT SNUG INTO TUBE MULLIONS. (NO SIDE FASTENERS REQD.)



CLIP LENGTHS MUST BE CUT TO FIT SNUG INTO TUBE MULLIONS. (NO SIDE FASTENERS REQD.)



Sealed: 7/20/2023

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B-THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

FL #21844	FL	#21844
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	08-31-15	1/2" = 1"		
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no. M15 - 07

drawing sheet 1 of 6

-FAROOQ CORPORATION
INEERS & PRODUCT DEVELOPMENT
O SUNSET DRIVE, SUITE 220
MI, FLORIDA 33173 (C.A.N. 3538)
(305) 264-8100 FAX. (305) 262-6978

AL-FAI ENGINEER 9360 SUN MIAMI, FL

긑

Windows
Powerline
Beach, FL

Assura V 1543 N. F Pompano

description
MANUF. NAME RE
UPDATED TO 201
UPDATED TO 202
UPDATED TO 203

date 02.08.17 01.12.18 09.23.20

MULLION Doors,

TUBE

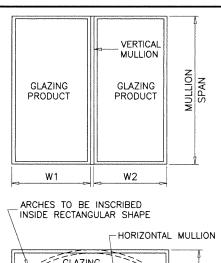
ALUMINUM

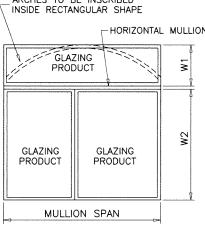
ANGLE CLIP (6063–T5)

MULLION CLIP (6063-T5)

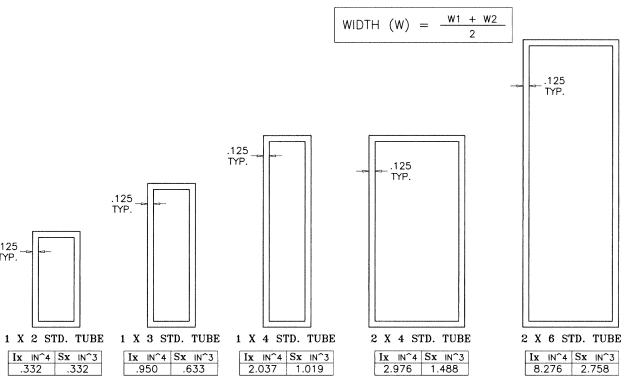
DES	IGN LOAD	CADACITY	V _ DCF	TURE	MULLION	6)	nre	SIGN LOAD	CADACITY	Z – DCF	(TIIDE	MIILLION	g)
	V DIMS.	CAI ACII	I - I SF	(1001)	MOLLION	3)		W DIMS.	CAFACII	1 - FSF	(TOBE	MOLLION	3)
	MULL SPAN	1 X 2 STD.	1 X 3 STD.	1 X 4 STD.	2 X 4 STD.	2 X 6 STD.		MULL SPAN	1 X 2 STD.	1 X 3 STD.	1 X 4 STD.	2 X 4 STD.	2 X 6 STD.
19-1/8"		140.0	140.0	140.0	140.0	140.0	19-1/8"		- 1	52.0	110.5	140.0	140.0
26-1/2"		134.9	140.0	140.0	140.0	140.0	26-1/2"		-	37.5	79.8	117.6	140.0
30"		119.1	140.0	140.0	140.0	140.0	30"			33.2	70.5	103.9	140.0
37"		96.6	140.0	140.0	140.0	140.0	37"		_	26.9	57.1	84.2	140.0
42"		85.1	140.0	140.0	140.0	140.0	42"			23.7	50.3	74.2	140.0
48"	38-3/8"	74.5	140.0	140.0	140.0	140.0	48"	84"	_	20.7	44.0	64.9	127.6
53-1/8"		67.3	127.0	140.0	140.0	140.0	53-1/8"		_	-	39.8	58.7	115.3
60"		59.6	112.5	140.0	140.0	140.0	60"			_	35.2	51.9	102.1
66"		54.1	102.2	140.0	140.0	140.0	66"		-	-	32.0	47.2	92.8
72"		49.6	93.7	140.0	140.0	140.0	72"		-		29.4	43.3	85.1
74"		48.3	91.2	140.0	140.0	140.0	74"		- /	_	28.6	42.1	82.8
19-1/8"		83.0	140.0	140.0	140.0	140.0	19-1/8"		_	34.8	74.7	109.1	140.0
26-1/2"		59.9	140.0	140.0	140.0	140.0	26-1/2"		-	25.1	53.9	78.8	140.0
30"		52.9	127.1	140.0	140.0	140.0	30"		_	22.2	47.6	69.6	140.0
37"		42.9	103.0	140.0	140.0	140.0	37"		_	_	38.6	56.4	125.8
42"		37.8	90.8	140.0	140.0	140.0	42"		-	-	34.0	49.7	110.8
48"	50-5/8"	33.1	79.4	126.5	140.0	140.0	48"	96"	-	_	29.8	43.5	97.0
53-1/8"		29.9	71.8	114.3	140.0	140.0	53-1/8"		_	-	26.9	39.3	87.6
60"		26.5	63.5	101.2	140.0	140.0	60"		-	-	23.8	34.8	77.6
66"		24.1	57.8	92.0	140.0	140.0	66"			-	21.6	31.6	70.5
72"		22.1	53.0	84.3	130.5	140.0	72"		-		_	29.0	64.6
74"		21.5	51.5	82.0	127.0	140.0	74"		-	_	-	28.2	62.9
19-1/8"		43.1	123.3	140.0	140.0	140.0	19-1/8"		-	24.5	52.5	76.7	140.0
26-1/2"		31.1	89.0	140.0	140.0	140.0	26-1/2"		_	_	37.9	55.3	137.7
30"		27.5	78.6	128.5	140.0	140.0	30"		_	-	33.4	48.9	121.7
37"		22.3	63.7	104.2	140.0	140.0	37"		-	-	27.1	39.6	98.7
42"		_	56.1	91.8	140.0	140.0	42"		-		23.9	34.9	86.9
48"	63"	_	49.1	80.3	125.3	140.0	48"	108"			20.9	30.5	76.0
53-1/8"		_	44.4	72.6	113.2	140.0	53-1/8"				-	27.6	68.7
60"		_	39.3	64.3	100.2	140.0	60"		_	-		24.4	60.8
66"		_	35.7	58.4	91.1	140.0	66"		_		_	22.2	55.3
72"		-	32.7	53.5	83.5	140.0	72"		_	_	-	20.4	50.7
74"		_	31.9	52.1	81.3	140.0	74"			-	-	_	49.3
19-1/8"		26.3	75.3	140.0	140.0	140.0	19-1/8"		-	-	38.2	55.9	140.0
26-1/2"		****	54.3	103.3	140.0	140.0	26-1/2"				27.6	40.3	110.8
30"			48.0	91.2	140.0	140.0	30"		-	_	24.4	35.6	97.9
37"			38.9	74.0	116.1	140.0	37"		***		_	28.9	79.3
42"		-	34.3	65.2	102.3	140.0	42"				-	25.4	69.9
48"	74-1/4"	-	30.0	57.0	89.5	140.0	48"	120"	-	-		22.3	61.2
53-1/8"		-	27.1	51.5	80.9	140.0	53-1/8"		_				55.3
60"			24.0	45.6	71.6	131.6	60"		-	_	_		48.9
66"		_	21.8	41.5	65.1	119.6	66"			_	_	_	44.5
72"		-	_	38.0	59.7	109.7	72"		_	_	-		40.8
74"				37.0	58.1	106.7	74"		-	_			39.7

1	DESIGN LOAD CAPACITY - PSF (TUBE MULLIONS)										
		W DIMS. Mull span	1 X 2 STD.	1 X 3 STD.	1 X 4 STD.	2 X 4 STD.	2 X 6 STD.				
1	19-1/8"		-	_	28.7	42.0	116.8				
1	26-1/2"		_	_	20.7	30.3	84.3				
	30"			-		26.8	74.4				
	37"		-			21.7	60.3				
1	42"			_	_	_	53.2				
1	48"	132"	_		man	-	46.5				
1	53-1/8"		-	-	_	_	42.0				
	60"		-	-	-	_	37.2				
]	66"		_		_	_	33.8				
1	72"		_	_	_	-	31.0				
1	74"		_		_	_	30.2				
1	19-1/8"		-	-	22.1	32.3	89.9				
	26-1/2"		-	-	_	23.3	64.9				
	30"		_	_	_	20.6	57.3				
	37"		-	-	-	-	46.5				
	42"		-	_	_	_	41.0				
	48"	144"		_		-	35.8				
	53-1/8"		_	_			32.4				
	60"		_	-			28.7				
	66"		-		_	_	26.1				
1	72"			_	_		23.9				
	74"		-	_		-	23.2				





TYPICAL MULLION ARRANGEMENTS



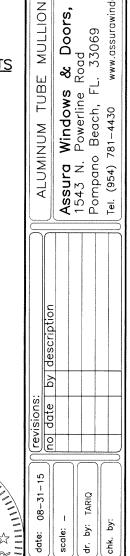
NOTE:

MULLIONS RATED IN THESE CHARTS MAY BE ORIENTED VERTICALLY OR HORIZONTALLY. (INTERPOLATION BETWEEN WIDTHS ALLOWED)

MULLIONS

Sealed: 7/20/2023

FL #21844



drawing no.

M15 - 07

sheet 2 of 6

 AL-FAROOQ CORPORATION

 ENGINEERS & PRODUCT DEVELOPMENT

 9360 SUNSET DRIVE, SUITE 220

 MIAMI, FLORIDA 33173
 (C.A.N. 3538)

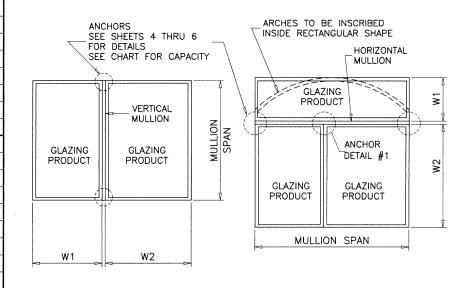
 TEL. (305) 264-8100
 FAX. (305) 262-6978

LLC.

MULLIONS

		DESI	GN LOA	D CAPA	CITY -	PSF						DESI	GN LOA	D CAPA	CITY -	PSF	***************************************		
WINDO	W DIMS.			AN	CHORS	TYPE				WINDO	W DIMS.			AN	CHORS	TYPE			
	MULL SPAN	A2	A4	AA2	AA4	AAA2	AAA4	B2	B4		MULL SPAN	A2	A4	AA2	AA4	AAA2	AAA4	B2	B4
19 1/8"		140.0	140.0	97.3	140.0	140.0	140.0	140.0	140.0	19 1/8"		72.4	140.0	44.5	88.9	114.0	140.0	140.0	140.0
26 1/2"		114.4	140.0	70.2	140.0	140.0	140.0	140.0	140.0	26 1/2"		52.3	104.5	32.1	64.2	82.3	140.0	101.2	140.0
30"		101.1	140.0	62.0	124.1	140.0	140.0	140.0	140.0	30"		46.2	92.3	28.3	56.7	72.7	140.0	89.4	140.0
37"		81.9	140.0	50.3	100.6	129.0	140.0	140.0	140.0	37"		37.4	74.9	23.0	46.0	58.9	117.9	72.5	140.0
42"		72.2	140.0	44.3	88.6	113.6	140.0	139.7	140.0	42"		33.0	66.0	20.2	40.5	51.9	103.8	63.8	127.7
48"	38 3/8"	63.2	126.3	38.8	77.6	99.4	140.0	122.3	140.0	48"	84"	28.9	57.7	-	35.4	45.4	90.9	55.9	111.7
54"		57.1	114.1	35.0	70.1	89.8	140.0	110.5	140.0	54"		26.1	52.1		32.0	41.0	82.1	50.5	100.9
60"		50.5	101.1	31.0	62.0	79.6	140.0	97.8	140.0	60"		23.1	46.2		28.3	36.3	72.7	44.7	89.4
66"		45.9	91.9	28.2	56.4	72.3	140.0	88.9	140.0	66"		21.0	42.0		25.8	33.0	66.1	40.6	81.2
72"		42.1	84.2	25.9	51.7	66.3	132.6	81.5	140.0	72"		_	38.5	-	23.6	30.3	60.6	37.2	74.5
74"		41.0	81.9	25.2	50.3	64.5	129.0	79.3	140.0	74"			37.4	- 70.0	23.0	29.5	58.9	36.2	72.5
19 1/8"		120.2 86.7	140.0	73.8 53.2	140.0	140.0	140.0	140.0	140.0	19 1/8"	!	63.4	126.7	38.9	77.8	99.8	140.0	122.7	140.0
26 1/2" 30"		76.6	140.0	47.0	106.5 94.1	136.5	140.0	140.0	140.0	26 1/2" 30"		45.7 40.4	91.5 80.8	28.1 24.8	56.2 49.6	72.0 63.6	140.0	88.5	140.0
37"		62.1	124.2	38.1	76.3	97.8	140.0	120.2	140.0	37"		32.8	65.5	24.0	40.2	51.6	103.1	78.2 63.4	140.0
42"		54.7	109.4	33.6	67.2	86.1	140.0	105.9	140.0	42"		28.9	57.7	_	35.4	45.4	90.9	55.9	111.7
48"	50 5/8"	47.9	95.8	29.4	58.8	75.4	140.0	92.7	140.0	48"	96"	25.3	50.5	_	31.0	39.8	79.5	48.9	97.8
54"		43.3	86.5	26.6	53.1	68.1	136.2	83.7	140.0	54"		22.8	45.6		28.0	35.9	71.8	44.2	88.3
60"		38.3	76.6	23.5	47.0	60.3	120.6	74.1	140.0	60"		20.2	40.4		24.8	31.8	63.6	39.1	78.2
66"		34.8	69.6	21.4	42.8	54.8	109.6	67.4	134.8	66"		_	36.7	-	22.5	28.9	57.8	35.5	71.1
72"		31.9	63.8	_	39.2	50.3	100.5	61.8	123.6	72"			33.7		20.7	26.5	53.0	32.6	65.2
74"	1	31.1	62.1	_	38.1	48.9	97.8	60.1	120.2	74"	74"	-	32.8	_	20.1	25.8	51.6	31.7	63.4
19 1/8"		96.6	140.0	59.3	118.6	140.0	140.0	140.0	140.0	19 1/8"		56.3	112.7	34.6	69.2	88.7	140.0	109.0	140.0
26 1/2"		69.7	139.4	42.8	85.6	109.7	140.0	134.9	140.0	26 1/2"		40.7	81.3	25.0	49.9	64.0	128.0	78.7	140.0
30"		61.6	123.1	37.8	75.6	96.9	140.0	119.2	140.0	30"		35.9	71.8	22.0	44.1	56.5	113.1	69.5	139.0
37"		49.9	99.8	30.6	61.3	78.6	140.0	96.6	140.0	37"		29.1	58.2	_	35.7	45.8	91.7	56.4	112.7
42"		44.0	87.9	27.0	54.0	69.2	138.4	85.1	140.0	42"		25.7	51.3	_	31.5	40.4	80.8	49.7	99.3
48"	63"	38.5	77.0	23.6	47.2	60.6	121.1	74.5	140.0	48"	108"	22.4	44.9		27.6	35.3	70.7	43.4	86.9
54"		34.8	69.5	21.3	42.7	54.7	109.5	67.3	134.6	54"		20.3	40.6		24.9	31.9	63.8	39.3	78.5
60"		30.8	61.6		37.8	48.5	96.9	59.6	119.2	60"		_	35.9	_	22.0	28.3	56.5	34.8	69.5
66"		28.0	56.0	_	34.4	44.1	88.1	54.2	108.3	66"			32.6		20.0	25.7	51.4	31.6	63.2
72" 74"		25.7	51.3	_	31.5	40.4	80.8	49.7	99.3	72" 74"			29.9		-	23.6	47.1	29.0	57.9
19 1/8"		25.0 81.9	49.9 140.0	50.3	30.6 100.6	39.3 129.0	78.6 140.0	48.3 140.0	96.6	19 1/8"		50.7	29.1	31.1	62.2	22.9 79.8	45.8 140.0	28.2 98.1	56.4 140.0
26 1/2"		59.1	118.3	36.3	72.6	93.1	140.0	114.5	140.0	26 1/2"		36.6	73.2	22.5	44.9	57.6	140.0	70.8	140.0
30"		52.2	104.5	32.1	64.1	82.2	140.0	101.1	140.0	30"		32.3	64.6		39.7	50.9	101.8	62.6	125.1
37"		42.4	84.7	26.0	52.0	66.7	133.3	82.0	140.0	37"		26.2	52.4	_	32.2	41.3	82.5	50.7	101.4
42"		37.3	74.6	22.9	45.8	58.7	117.5	72.2	140.0	42"		23.1	46.2	_	28.3	36.3	72.7	44.7	89.4
48"	74 1/4"	32.6	65.3	20.0	40.1	51.4	102.8	63.2	126.4	48"	120"	20.2	40.4		24.8	31.8	63.6	39.1	78.2
54"		29.5	59.0		36.2	46.4	92.9	57.1	114.2	54"		_	36.5	_	22.4	28.7	57.5	35.3	70.7
60"		26.1	52.2	_	32.1	41.1	82.2	50.6	101.1	60"		_	32.3		_	25.4	50.9	31.3	62.6
66"		23.7	47.5		29.1	37.4	74.8	46.0	91.9	66"		_	29.4	-	-	23.1	46.3	28.4	56.9
72"		21.8	43.5		26.7	34.3	68.5	42.1	84.3	72"			26.9			21.2	42.4	26.1	52.1
74"		21.2	42.4	_	26.0	33.3	66.7	41.0	82.0	74"		_	26.2		_	20.6	41.3	25.4	50.7

	DESIGN LOAD CAPACITY - PSF										
	WINDO	W DIMS.			AN	CHORS	TYPE				
ı.	WIDTH (W)	MULL SPAN	A2	A4	AA2	AA4	AAA2	AAA4	B2	B4	
.0	19 1/8"		46.1	92.2	28.3	56.6	72.6	140.0	89.2	140.0	
.0	26 1/2"		33.3	66.5	20.4	40.8	52.4	104.7	64.4	128.8	
.0	30"		29.4	58.8	_	36.1	46.3	92.5	56.9	113.7	
.0	37"		23.8	47.6	_	29.2	37.5	75.0	46.1	92.2	
.7	42"		21.0	42.0	_	25.8	33.0	66.1	40.6	81.2	
.7	48"	132"	_	36.7	_	22.5	28.9	57.8	35.5	71.1	
.9	54"			33.2	_	20.4	26.1	52.2	32.1	64.2	
4	60"			29.4	_	_	23.1	46.3	28.4	56.9	
.2	66"		_	26.7	-	_	21.0	42.0	25.9	51.7	
.5	72"		_	24.5	_	_	_	38.5	23.7	47.4	
.5	74"		_	23.8	-	-	_	37.5	23.1	46.1	
.0	19 1/8"		42.2	84.5	25.9	51.9	66.5	133.0	81.8	140.0	
.0	26 1/2"		30.5	61.0	_	37.4	48.0	96.0	59.0	118.0	
.0	30"		26.9	53.9	_	33.1	42.4	84.8	52.1	104.3	
.8	37"		21.8	43.7		26.8	34.4	68.8	42.3	84.5	
.7	42"		_	38.5		23.6	30.3	60.6	37.2	74.5	
.8	48"	144"	_	33.7	-	20.7	26.5	53.0	32.6	65.2	
.3	54"		_	30.4	_	-	23.9	47.9	29.4	58.9	
.2	60"		_	26.9	_		21.2	42.4	26.1	52.1	
.1	66"			24.5	_	-		38.5	23.7	47.4	
2	72"		_	22.4	_			35.3	21.7	43.4	
4	74"		-	21.8	-	-	-	34.4	21.1	42.3	



TYPICAL MULLION ARRANGEMENTS

WIDTH (W) = $\frac{W1 + W2}{-}$

Sealed: 7/20/2023

FL #21844

sheet 3 of 6

revisions:
no date by description by: chk.

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TEL. (305) 264-8100 FAX. (305) 262-6978

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Tel. (954) 781-4430 www.assurawindows.con

MULLIONS

TUBE

ALUMINUM

drawing no. M15 - 07

ANCHORS

ANY ANCHOR CONDITION SHOWN HEREIN MAY COVER LOCATIONS AT HEAD, SILL OR JAMB ENDS.

FOR ANCHORS DESCRIPTION SEE SHEETS 4 THRU 6. (INTERPOLATION BETWEEN WIDTHS OR SPANS ALLOWED)

